State of California AIR RESOURCES BOARD

EXECUTIVE ORDER U-R-7-4

Relating to Certification of New Heavy-Duty Off-Road Equipment Engines

DETROIT DIESEL CORPORATION

Pursuant to the authority vested in the Air Resources Board by Sections 43000.5, 43013 and 43018 of the Health and Safety Code; and

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-45-9;

IT IS ORDERED AND RESOLVED: That the following Detroit Diesel Corporation 1996 model-year engine, with rated power between 175 and 750 horsepower, and exhaust emission control systems are certified as described below for use in heavy-duty off-road equipment:

Typical Equipment Usage: Industrial / Construction Equipment

Fuel Type: Diesel

Engine Family	Liters (Cubic Inches)	Exhaust Emission Control Systems and Special Features
TDD12.TG4ARE (6V/8V-92-TA)	9.1/12.0 (552/736)	Turbocharger Charge Air Cooler

Engine models and codes are listed on attachments. Production engines shall be in all material respects the same as those for which certification is granted.

The total hydrocarbons (THC), carbon monoxide (CO), nitrogen oxides (NOx), and particulate matters (PM) certification exhaust emission standards, in grams per brake horsepower-hour (g/bhp-hr), and the opacity of smoke emission standards, in percent (%), during acceleration (Accel), lugging (Lug), and peak (Peak) modes, for this engine family are (Title 13, California Code of Regulations, Section 2423):

<u>Exhaus</u>	t Emissions	g/bhp-h	<u>r)</u>	Smoke	Opacity (%)
THC	<u>co</u>	<u>NOx</u>	<u>PM</u>	<u>Accel</u>	Luq	<u>Peak</u>
1.0	8.5	6.9	0.4	20	15	50

The THC, CO, NOx and PM exhaust emission certification values, in g/bhp-hr, and the opacity of smoke emission certification values, in percent (%), for this engine family are:

	Exhaust Emission (g/bhp-hr)			Smoke Opacity (%)			
Engine Family	THC	<u>co</u>	NOx	<u>PM</u>	Accel	Luq	<u>Peak</u>
TDD12.TG4ARE (6V/8V-92-TA)	0.4	0.5	6.6	0.1	18	3	36

BE IT FURTHER RESOLVED: That the listed engine models comply with the "Exhaust Emission Standards and Test Procedures--Heavy-Duty Off-Road Diesel Cycle Engines" (Title 13, California Code of Regulations, Section 2423) for the aforementioned model year.

BE IT FURTHER RESOLVED: That the listed engine models also comply with the "Emission Control Labels--1996 and Later Heavy-Duty Off-Road Diesel Cycle Engines" (Title 13, California Code of Regulations, Section 2424) for the aforementioned model year.

BE IT FURTHER RESOLVED: That for the listed engine models, the manufacturer has submitted the materials to demonstrate certification compliance with the Board's emission control system warranty provisions (Title 13, California Code of Regulations, Section 2425 et seq.).

Engines certified under this Executive Order must conform to all applicable California emission regulations.

Executed at El Monte, California this

Assistant Division Chief Mobile Source Division

17-TDD12.TG4ARE-1

E.O. No.

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1996 AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET HEAVY-DUTY DIESEL-STANDARD ENGINES

Manufacturer: Detroit Diesel Corpo	ration	Engine Family: TDD12.TG4ARE
Displacement: 9.05 / 12.0 Lite		
All Engine Codes in Family: CA	_49S50S_X_; Strokes/Cycle_X_;	Valves/Cylinder 4
Ignition: Compression X	Compression with Glow Plug	Spark
Fuel Type(s): Dedicated_X_	Flex Fuel Dual-Fuel Diesel_;	
CNG LNG	LPG Other (Specify)	
Diesel Cert Fuel: 13CCR 2282		86.1313-94 X
Maximum Rated Power: <u>500</u> HP @		Configuration: <u>V-6/V-8</u>
Exhaust ECS: <u>ECM/PC</u> M.CAC.(T	C) // PRIMARY INCAGE: 45	WELL TO WELL TO WA

		Fuel Rate	Fuel Pump		EGR	PTOX/
Engine Model	Rated HP	@ Rated HP	& Injector	ECM/PCM	Valve	Catalytic
(Eng Code)	@ RPM	mm3/Stroke	Part No.	Part No.	Part No.	Convertor
(XL 0077)		(Lbs/Hr)				Part No.
6V-92TA	•••					
(9G95)	380 @ 2300	98.3	5226245	NA		:
		(149.3)				
(9G95)	360 @ 2100	98.9	5226245			
		(136.8)				
(9G90)	340 @ 2100	94.2	5226410			
	0 = 111	(129.9)	3220110		1	
8V-92TA					-	
(9G95)	500 @ 2300	96.2	5226245	NA		
		(196.1)				
(9G95)	480 @ 2100	98.6	5226245			:
	<u> </u>	(183.4)	3220213			
(9G90)	450 @ 2100	91.2	5226410			
		(168.7)				
(9G85)	425 @ 2100	87.4	5226420			
` ′		(161.6)	3220720			
		(== 3.13)				

Issued: 12-05-95